EVO

Thank you for choosing BETA. Wishing you a lots of good biking! This manual will give you the information you need to use your motorcycle correctly and to keep it in excellent condition.
ATTENTION

After the first training hour, check all the tightenings and in a particular manner:

- Footboard supports
- Front and rear brake disks
- Wheel rims
- Shock absorber bolt
- Engine bolts and nuts
- Crown
SECTION 1: GENERAL INFORMATION
Main parts ............................................................................................. 44
Vehicle identification data ........................................................................ 44
Instrument panel and controls .................................................................. 44
Technical data .......................................................................................... 45
Electrical diagram ..................................................................................... 46

SECTION 2: OPERATION AND USE
Check and maintenance before and after off-road use ................................... 48
Fueling ...................................................................................................... 48
Recommended lubricants and liquids .......................................................... 49
Breaking in ................................................................................................ 49
Startup ....................................................................................................... 50

SECTION 3: MAINTENANCE AND CHECKS
Gearbox oil .............................................................................................. 52
Brake pump oil ......................................................................................... 53
Clutch pump oil ....................................................................................... 55
Fork oil ...................................................................................................... 56
Air filter .................................................................................................... 58
Spark plug .................................................................................................. 59
Generator .................................................................................................. 59
Front brake ................................................................................................ 60
Rear brake ................................................................................................ 61
Liquid coolant ........................................................................................... 62
Silencer ..................................................................................................... 62
Carburettor ............................................................................................. 63
Valve petals .............................................................................................. 63
Rear shock absorber leverage .................................................................... 64
Checks after cleaning ................................................................................ 65
Maintenance schedule ............................................................................... 66

SECTION 4: ADJUSTEMENTS
Adjustement of brake ............................................................................... 68
Adjustement of clutch ............................................................................... 68
Adjustement of idling speed ...................................................................... 69
Adjustement of gas clearance .................................................................... 69
Adjustement air ....................................................................................... 69
Check and adjustement of steering gear ..................................................... 69
Tightening the chain ................................................................................ 70
Adjustement of front suspension ............................................................... 71
Adjustement of rear shock absorber ......................................................... 72

SECTION 5: WHAT TO DO IN AN EMERGENCY
Troubleshooting ...................................................................................... 74

ALPHABETICAL INDEX
Index ......................................................................................................... 75
INDEX

Main parts
Vehicle identification data
Instrument panel and controls
Technical data
Electrical diagram
GENERAL INFORMATION

**VEHICLE IDENTIFICATION DATA**

Frame identification
Identification data A are stamped on the right side of the steering gear column.

Motor identification
Motor identification data B are stamped as indicated in the picture.

**INSTRUMENT PANEL AND CONTROLS**

1 Clutch lever
2 Front brake lever
3 Throttle grip
## TECHNICAL DATA

<table>
<thead>
<tr>
<th></th>
<th>125cc</th>
<th>200cc</th>
<th>250cc</th>
<th>290cc</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>CYCLE</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Vehicle weight</td>
<td>68 kg</td>
<td>69 kg</td>
<td>69 kg</td>
<td>69 kg</td>
</tr>
<tr>
<td>Dimensions</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Wheelbase</td>
<td>1305 mm</td>
<td>1305 mm</td>
<td>1305 mm</td>
<td>1305 mm</td>
</tr>
<tr>
<td>Total length</td>
<td>1990 mm</td>
<td>1990 mm</td>
<td>1990 mm</td>
<td>1990 mm</td>
</tr>
<tr>
<td>Total width</td>
<td>850 mm</td>
<td>850 mm</td>
<td>850 mm</td>
<td>850 mm</td>
</tr>
<tr>
<td>Total height</td>
<td>1115 mm</td>
<td>1115 mm</td>
<td>1115 mm</td>
<td>1115 mm</td>
</tr>
<tr>
<td>Saddle height</td>
<td>660 mm</td>
<td>660 mm</td>
<td>660 mm</td>
<td>660 mm</td>
</tr>
<tr>
<td>Clearance from ground</td>
<td>310 mm</td>
<td>310 mm</td>
<td>310 mm</td>
<td>310 mm</td>
</tr>
<tr>
<td><strong>Filling capacity</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fuel tank</td>
<td>2.6 l</td>
<td>2.6 l</td>
<td>2.6 l</td>
<td>2.6 l</td>
</tr>
<tr>
<td>Including reserve</td>
<td>0.5 l</td>
<td>0.5 l</td>
<td>0.5 l</td>
<td>0.5 l</td>
</tr>
<tr>
<td>Cooling circuit liquid</td>
<td>600 cc</td>
<td>600 cc</td>
<td>600 cc</td>
<td>600 cc</td>
</tr>
<tr>
<td>Engine oil</td>
<td>SAE 20/30 (550cc)</td>
<td>SAE 20/30 (550cc)</td>
<td>SAE 20/30 (550cc)</td>
<td>SAE 20/30 (550cc)</td>
</tr>
<tr>
<td><strong>Suspension</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Front suspension</td>
<td>hydraulic fork with ø38 mm rod</td>
<td>hydraulic fork with ø38 mm rod</td>
<td>hydraulic fork with ø38 mm rod</td>
<td>hydraulic fork with ø38 mm rod</td>
</tr>
<tr>
<td>Rear suspension</td>
<td>single-element</td>
<td>single-element</td>
<td>single-element</td>
<td>single-element</td>
</tr>
<tr>
<td><strong>Brake</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Front brake</td>
<td>disk-type ø185 mm 4 piston</td>
<td>disk-type ø185 mm 4 piston</td>
<td>disk-type ø185 mm 4 piston</td>
<td>disk-type ø185 mm 4 piston</td>
</tr>
<tr>
<td>Rear brake</td>
<td>disk-type ø160 mm 2 piston</td>
<td>disk-type ø160 mm 2 piston</td>
<td>disk-type ø160 mm 2 piston</td>
<td>disk-type ø160 mm 2 piston</td>
</tr>
<tr>
<td><strong>Tyre</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Front rim</td>
<td>21 - 1.6 - 32 holes</td>
<td>21 - 1.6 - 32 holes</td>
<td>21 - 1.6 - 32 holes</td>
<td>21 - 1.6 - 32 holes</td>
</tr>
<tr>
<td>Front tyre dimensions</td>
<td>2.75 - 21&quot;</td>
<td>2.75 - 21&quot;</td>
<td>2.75 - 21&quot;</td>
<td>2.75 - 21&quot;</td>
</tr>
<tr>
<td>Rear tyre dimensions</td>
<td>4.00 R 18&quot;</td>
<td>4.00 R 18&quot;</td>
<td>4.00 R 18&quot;</td>
<td>4.00 R 18&quot;</td>
</tr>
</tbody>
</table>

## ENGINE DATA

### Type
- BETA6605 ZD389T A
- BETA6605 ZD389T F
- BETA6605 ZD389T I

<table>
<thead>
<tr>
<th>Number of cylinders</th>
<th>1</th>
<th>1</th>
<th>1</th>
<th>1</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bore</td>
<td>54,0 mm</td>
<td>64,0 mm</td>
<td>72,5 mm</td>
<td>78,0 mm</td>
</tr>
<tr>
<td>Stroke</td>
<td>54,0 mm</td>
<td>65,0 mm</td>
<td>60,5 mm</td>
<td>60,5 mm</td>
</tr>
<tr>
<td>Displacement</td>
<td>124cc</td>
<td>194,5 cc</td>
<td>249,7cc</td>
<td>269,1cc</td>
</tr>
<tr>
<td>Compression ratio</td>
<td>14:1</td>
<td>11:8:1</td>
<td>9:9:1</td>
<td>9:5:1</td>
</tr>
<tr>
<td>Ignition</td>
<td>electrical AET 12V - 85W</td>
<td>electronica AET 12V - 85W</td>
<td>electronica AET 12V - 85W</td>
<td>electronica AET 12V - 85W</td>
</tr>
<tr>
<td>Spark plug</td>
<td>NGK BR7ES</td>
<td>NGK BR7ES</td>
<td>NGK BR7ES</td>
<td>NGK BR7ES</td>
</tr>
</tbody>
</table>

### Fuel system
- Carburetor: Keihin PWK ø 23mm
- Mikuni VM ø 26mm

<table>
<thead>
<tr>
<th>Jet</th>
<th>min 50 max 130</th>
<th>min 30 max 150</th>
<th>min 48 max 125</th>
<th>min 48 max 125</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mixture</td>
<td>1,5 % synthetic oil 4% mineral oil</td>
<td>1,5 % synthetic oil 4% mineral oil</td>
<td>1,5 % synthetic oil 4% mineral oil</td>
<td>1,5 % synthetic oil 4% mineral oil</td>
</tr>
</tbody>
</table>
INDEX

Check and maintenance before and after off-road use

Fueling

Recommended lubricants and liquids

Breaking in

Start up
CHECKS AND MAINTENANCE BEFORE AND AFTER OFF-ROAD USE

In order to avoid problems connected to the operation of the vehicle, it is advisable to perform some checking and maintenance operations before and after use. Just a few minutes given to these procedures will save you time and money, and will make riding much safer. Proceed as follows:

TYRES  
check pressure, general condition and thickness of tread

SPOKES  
check for correct tension

NUTS AND BOLTS  
check completely all bolts and nuts

CHAIN  
check tension (20 mm play) and grease if necessary

AIR FILTER  
clean filter and wet with suitable oil for filters

Note:
Check that you have the vehicle identification documents.
On cold days, warm up the motor by running it at minimum for a few instants before starting off. Wash the vehicle carefully after every off-road use.

FUELING

Remove cap A.

The fuel tank holds approximately 2,6 liters, 0,5 liter of which is reserve.

Use only a mixture of unleaded super fuel and oil (mineral oil 4%, synthetic oil 1,5 %)
RECOMMENDED LUBRICANTS AND LIQUIDS

For better operation and longer vehicle life, we advise you to use the products listed in the following chart:

<table>
<thead>
<tr>
<th>TYPE OF PRODUCT</th>
<th>TECHNICAL SPECIFICATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>TRANSMISSION OIL</td>
<td>BARDAHL GEARBOX 20W40</td>
</tr>
<tr>
<td>OIL FOR MIXTURE</td>
<td>BARDAHL VBA KXT</td>
</tr>
<tr>
<td>BRAKE AND CLUTCH OIL</td>
<td>BARDAHL BRAKE FLUID DOT 4</td>
</tr>
<tr>
<td>FORK OIL</td>
<td>IDEMITSU OJ-RACING-01</td>
</tr>
<tr>
<td></td>
<td>or</td>
</tr>
<tr>
<td></td>
<td>BEL RAY &quot;MC 10 SAE 5&quot;</td>
</tr>
<tr>
<td>GREASE FOR JOINTS AND RODS</td>
<td>BARDAHL OUTBOARD GREASE</td>
</tr>
<tr>
<td>LIQUID COOLANT</td>
<td>BARDAHL PERMANENT</td>
</tr>
</tbody>
</table>

NOTE:
For substitution, follow attentively the chart.

BREAKING IN

Breaking in takes approximately 10 hours of operation. During this time we suggest to:

- Ride after having well warmed the engine
- Avoid travel at constant speed
- Change speed often so that the parts will break in uniformly and in a shorter time
- Avoid turning the throttle more than 3/4 of the way.

Warning:

- After the first 5 hours of operation, change the gear box oil.
- Always use a mixture of unleaded super fuel and oil (mineral oil 4%, synthetic oil 1,5 %).
- After the first off-road use, check all the nuts and bolts.
STARTUP

• Open fuel tank valve B

OFF = closed
ON = open
RES = reserve

• Check that the gears are in neutral

• Depress the kick-starter with a sharp movement of the foot and slightly turn the gas control

• Always close the fuel tank valve when the engine is off.

Note:
When the engine is cold, use choke A. Pull the lever, wait a few seconds, and then return the lever to its starting position.
INDEX

- Gearbox oil
- Brake pump oil
- Clutch pump oil
- Fork oil
- Air filter
- Spark plug
- Generator
- Front brake
- Rear brake
- Cooling liquid
- Silencer
- Carburettor
- Valve petals
- Rear shock absorber Leverage
- Checks after cleaning
- Maintenance schedule
GEARBOX OIL

**Check**
Hold the vehicle vertical to the ground. When engine is cold check the oil level by means of porthole A. The oil level must be always visible from the porthole. In contrary case restore the oil level through cap B.

**Oil change**
The engine must be hot when changing oil:

- Place a container under the engine
- Unscrew the filler cap and oil drain plug C
- Empty the crankcase completely
- Close drain plug C
- Put in the right oil quantity (table on page 45)
- Close the filler cap.

**Note:**
Change the gearbox oil after the first 5 hours of operation. For all subsequent changes, follow the instructions given on the chart on pag. 66, using the lubricants recommended on pag. 49.
**BRAKE PUMP OIL**

**Front brake**
Check the oil level by means of oil port-hole A. The oil level must be always visible from the porthole. In contrary case restore the oil level.
To restore the oil level, top up by unscrewing the two screws B, lifting cap C and adding oil.

**Rear brake**
To check the oil level remove the rear cover by unscrewing its 5 relevant screws, then check oil level by means of oil container E.
Oil level must never be below the minimum level mark on container E. To restore the oil level, top up by means of oil filler cap.

**Warning:**
If you feel the lever too soft, there may be an air bubble in the circuit. Apply to your dealer immediately.

**Note:**
For oil changes, follow the instructions given on the chart on pag. 66, using the lubricants recommended on pag. 49.
MAINTENANCE AND CHECKS

Bleeding of front brake
To bleed air from the front brake circuit, proceed as follows:

- Remove the rubber cap A from valve B
- Open the oil sump cap
- Insert one end of a transparent tube into valve B and the other end into a container
- Pump with the brake lever 2/3 times and keep the lever pressed
- Unscrew the valve and let the oil drain
- Close the valve and release the lever
- If air bubbles are still visible in the tube, repeat above operation until obtaining a continuous outflow of oil with no air bubbles

**Note:** During this procedure, continuously top up the brake pump tank to replace the oil that is out flowing

- Remove the tube.
- Replace the rubber cap.

Note: Handle the hydraulic oil very carefully. It is corrosive, and will irreparably damage painted or plastic parts of the motorcycle upon contact.

Bleeding of rear brake
To bleed air from the rear brake circuit, proceed as follows:

- Remove the rubber cap C from valve D
- Open the oil sump cap
- Insert one end of a transparent tube into valve D and the other end into a container
- Pump with the brake lever 2/3 times and keep the lever pressed
- Unscrew the valve and let the oil drain
- Close the valve and release the lever
- If air bubbles are still visible in the tube, repeat above operation until obtaining a continuous outflow of oil with no air bubbles

**Note:** During this procedure, continuously top up the brake pump tank to replace the oil that is out flowing

- Remove the tube.
- Replace the rubber cap.
CLUTCH PUMP OIL

Check the oil level. The oil level must never be below half the tank capacity. To restore the oil level, top up by unscrewing the two screws A, lifting cop B and adding oil.

Note:
For oil changes, follow the instructions given on the chart on pag. 66, using the lubricants recommended on pag. 49

Bleeding of clutch
To bleed air from the clutch circuit, proceed as follows:

• Remove the rubber cap C from valve D
• Open the oil sump cap
• Insert one end of a transparent tube into valve D and the other end into a container
• Pump with the clutch lever 2/3 times and keep the lever pressed
• Unscrew the valve and let the oil drain
• Close the valve and release the lever
• If air bubbles are still visible in the tube repeat above operation until obtaining a continuous outflow of oil with no air bubbles

Note: During this procedure, continuously top up the clutch pump tank to replace the oil that is out flowing
• Remove the tube
• Replace the rubber cap.

Note:
Handle the hydraulic oil very carefully. It is corrosive, and will irreparably damage painted or plastic parts of the motorcycle upon contact.
MAINTENANCE AND CHECKS

FORK OIL

Right shaft
To replace the oil, proceed as follows:

1) Remove the front wheel
2) Remove the handlebar (see pag.69)
3) Loosen left shaft lock screws A and take off the slider
4) Unscrew upper plug B
5) Unscrew fixing lock nut and take off the plug
6) Unscrew the fixing screw of the cartridge positioned under the slider, and extract the cartridge
7) Empty the fork leg and the cartridge, draining all the oil inside
8) Reassemble the cartridge on the slider tightening the fixing screw, then refill oil (OJ01) in the cartridge up to the level indicated in the figure (with fork in the fully compressed position)
9) Reassemble the plug on the rod, tighten the lock nut and, extending the fork leg, screw the plug on the shaft
10) Reassemble the fork

Note:
For screw A: torque wrench setting 7,8 : 9,1 Nm.
**Left shaft**
To replace the oil, proceed as follows:

1) Remove the front wheel
2) Remove the handlebar (see pag. 69)
3) Loosen the shaft lock screws A
4) Unscrew slider plug B
5) Remove the spring and totally empty the oil
6) Fill oil up to the level indicated in figure (with fork compressed in the fully compressed position)
7) Reassemble the spring and extend fork leg
8) Screw the plug B

**Note:**
For all changes, follow the instructions given on the chart on pag. 66, using the lubricants recommended on pag. 49.
Check regularly and clean thoroughly removing any dirt on dust cover and also check the rubber seal to ensure a good seal.

**Note:**
For screw A: torque wrench setting 7,8 : 9,1 Nm.
AIR FILTER

To access the filter remove the mudguard by unscrewing the 5 screws A, and then proceed as follows:
• Remove the rear mudguard detaching the cable of the tail lamp
• Remove filter capping and filter unscrewing the 2 screws B
• Wash the filter with water and soap
• Dry the filter
• Wet the filter with filter oil, removing any excess oil so that there is no dripping
• If necessary, clean the inside of the filter box
• Reassemble. We suggest to assemble previously the filter capping on filter.

Note:
• If the filter is very dirty, wash it first with gasoline and then with water and shampoo.
• If the filter is damaged, replace it immediately.

Warning:
After every intervention, check that nothing has been left inside the filter box.

Clean the filter every time the vehicle is used cross-country.
SPARK PLUG

Keeping the spark plug in good condition reduce fuel consumption and increase engine performance.

To perform the check, simply slide off the electrical connection tube and unscrew the spark plug. Examine the distance between the electrodes with a feeler. This distance should be from 0.5 to 0.6 mm. If it is not, it may be corrected by bending the earth electrode.

Check as well that there are no cracks in the insulation or corroded electrodes. If so, replace immediately.

Observe the chart on page 66 when performing the check.

When replacing the spark plug, screw it in by hand until it stops, then tight with a wrench.

Note:
• The use of low-quality oil will cause an increase in carbon deposits. We therefore advise the use of BARDHAL KXT oil.
• Always use NGK BR7ES spark plugs.

GENERATOR (IGNITION GENERATOR CHECK)

Check must be performed with a component temperature of about 20°C. Check can also be performed with the generator mounted on the motor bike or on the engine. Unplug the black 12 pins connector between the generator and CDI.

Verify with a multimeter that the resistance values among the below indicated pins are in the prescribed range:

• black- white (Pick-Up) 320 ohm ± 15%
• red-blue (capacitor charge) 300 ohm ± 15 %
• yellow-brown (services supply) 0,45 ohm ± 20%
FRONT BRAKE

Check
To check the front brake wear, simply observe the caliper from the front, where it is possible to see the ends of the two pads. These pads should have at least a 2 mm layer of lining. If this layer is thinner than 2 mm, replace the pads immediately.

Note:
Observe the times given on the chart on pag. 66 when performing the check.

Replacement
To replace the pads, proceed as follows:
• Disassemble the disk cover and the caliper by unscrewing the two screws A and loosening the screw B
• Take off the split pin C
• Unscrew the screw B
• Remove the pads D and replace them
• To reassemble, proceed in the reverse order. Apply medium thread-locking (frenafiletti medio) to the screws A

Note:
To avoid braking problems, pay particular attention to the correct reassembly of the split pins.

If the brake disk is removed, apply medium thread-locking to the screws when reassembling.
REAR BRAKE

Check
To check the rear brake wear, simply observe the caliper on the upper part where it is possible to see the ends of the two pads. The pads should have at least a 2 mm layer of lining. If this layer is thinner than 2 mm, replace the pads immediately.

Note: Observe the times given on the chart on pag. 66 when performing the check.

Replacement
To replace the pads, proceed as follows:
• Disassemble the rear wheel
• Remove the caliper from the swing arm
• Unscrew the screw A
• Take off the pads and replace them
• To reassemble, proceed in the reverse order. Apply medium thread-locking (frenafiletta medio) to the screw A.

If the brake disk is removed, apply medium thread-locking to the screws when reassembling.
LIQUID COOLANT

The level check must be performed with the engine cold, as follows:

- Unscrew cap A and check the level of the liquid
- If the level is not visible in proximity of the bottom of pipe proceed to add liquid

Circuit capacity is indicated in the table on pag. 45. Use the liquids recommended on the table on pag. 49.

WARNING:
To avoid burns, never unscrew the radiator filler cap when the engine is hot.

SILENCER

If an increase in exhaust noise is noted, check the silencer. Proceed as follows:
- Unscrew the 3 screws B
- Take off end piece C
- Extract the fiber wool and substitute with a new other (available as spare-part)
- To reassemble, proceed in the reverse order.
CARBURETTOR

To ensure excellent carburettor performance, the carburettor must be periodically and thoroughly cleaned. Unscrew plug A and check that no dirt is inside. Differently it will be necessary to open the tank and to carefully clean the jets.

VALVE PETALS

We recommend to check the valve petals as follows after every 40 hours of use:

• Check that flaps A show no signs of breakage.

• Check that flaps A close perfectly on valve body B.
REAR SHOCK ABSORBER LEVERAGE

To guarantee an optimal operation and the longest lifetime of the progressive leverage of the rear suspension, it is recommended to check after every race/run the correct tightening of the bolts marked A, B, C, D and E.

It is also recommended not to wash the motorbike with high pressure water jets and also to perform a check of cages and bushes every 40 hours of usage. Proceed as follows:

Disassemble the leverage unscrewing the screws A, B, C, D.

• Extract the bushes.
• Clean all the parts with a dry cloth.
• Lubricate the cages with lithium grease.
• Reassemble the group starting with fixing the linking rods to the chassis, using bushes with internal diameter of 8mm and the special M8 screws.

• Fix the rocker arm to the swing arm using the bushes with the brim thickness of 2.5mm, and the M10x75. Afterwards fix it to the damper (screw M10x45).
• Finally assemble the linking rods on the rocker arm using the remaining bushes and the M10x125 screw.

Note:
The prescribed tightening torques are 4,5Kgm for the screws A, B, C, E and 3,0Kgm for the screw D.
CHECKS AFTER CLEANING

After cleaning the motorcycle, it is good practice to:

• Clean the air filter (proceed as described on pag. 58)
• Remove the flywheel cover to eliminate any water that may have entered.
• Check carburettor tank: proceed as described on pag. 63, to eliminate any water that may have entered.
• Grease the chain.
# MAINTENANCE AND CHECKS

## Trial EVO
125 - 200 - 250 - 290cc

<table>
<thead>
<tr>
<th>Maintenance Item</th>
<th>Breaking in 5 hours</th>
<th>1st counterfoil 40 hours or 1000 km</th>
<th>2nd counterfoil 80 hours or 2000 km</th>
<th>3rd counterfoil 120 hours or 3000 km</th>
<th>4th counterfoil 160 hours or 4000 km</th>
<th>5th counterfoil 200 hours or 5000 km</th>
<th>6th counterfoil 240 hours or 6000 km</th>
<th>7th counterfoil 280 hours or 7000 km</th>
<th>8th counterfoil 320 hours or 8000 km</th>
<th>9th counterfoil 360 hours or 9000 km</th>
</tr>
</thead>
<tbody>
<tr>
<td>Spark plug</td>
<td>CL C R R R R R R R R</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Clutch</td>
<td>C - A</td>
<td>C - A</td>
<td>C - A</td>
<td>C - A</td>
<td>C - A</td>
<td>R</td>
<td>C - A</td>
<td>C - A</td>
<td>R</td>
<td>C - A</td>
</tr>
<tr>
<td>Flaps</td>
<td>C C R C C C C R R R</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Liquid coolant</td>
<td>C C R C R C R C R C</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Engine oil</td>
<td>R C R R R R R R R</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Piston ring</td>
<td>C R C R C R C R C C</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Piston</td>
<td>R R R R R R R R R</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Rear shock absorber</td>
<td>C C C C C C C C C</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Nuts and bolts</td>
<td>T T T T T T T T T</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Throttle grip</td>
<td>C - A</td>
<td>C - A</td>
<td>C - A</td>
<td>C - A</td>
<td>C - A</td>
<td>C - A</td>
<td>C - A</td>
<td>C - A</td>
<td>C - A</td>
<td>C - A</td>
</tr>
<tr>
<td>Bearing and steering gear play</td>
<td>C C C C C C C C C</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bearings rims</td>
<td>C C C C C C C C C</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Lighting equipment</td>
<td>C C C C C C C C C</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Air filter</td>
<td>CL CL CL R CL CL CL R CL CL</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Brakes</td>
<td>C C C C C C C C C</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>General greasing</td>
<td>C C C C C C C C C</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Rear shock absorber leverages</td>
<td>T C C C C C C C C C</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oil level brakes</td>
<td>C C C C C C C C C</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fork oil</td>
<td>R R S S S S S S S</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Brake and clutch pump oil</td>
<td>C C R C R C C R C R</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Tires</td>
<td>C C C C C C C C C</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Tension and grease chain</td>
<td>C C C C C C C C C</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Tension spoke</td>
<td>C C C C C C C C C</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Motorcycle test</td>
<td>C C C C C C C C C</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Legend:**
- C - Checks (cleaning, adjustment, greasing, replacement if necessary)
- R - Replacement
- A - Adjustment
- CL - Cleaning
- T - Tightening
INDEX

Adjustment of brakes
Adjustment of clutch
Adjustment of idling speed
Adjustment of gas clearance
Adjustment of air
Check and adjustment of steering gear
Tightening the chain
Adjustment of front suspension
Adjustment of rear shock absorber
ADJUSTMENT OF BRAKES

Front brake
The front brake is disk type with hydraulic control, and therefore requires only ordinary maintenance. If you want to adjust the position of the lever, use register A.

Rear brake
The rear brake is disk type with hydraulic control. You may adjust pedal height by means of registers B and C. A minimum of clearance is recommended.

ADJUSTMENT OF CLUTCH

Only operation that is performed on the clutch is adjustment of the position of lever E. To do this, use register D.

Note:
The device you pressure plate must have a play between 0.4 mm and 0.6 mm. Therefore, proceed as follows when replacing disks:
• Reassemble the clutch without the outer cover
• Send the control rod to end of travel by pushing the pressure plate and measure distance F
• Operate the clutch lever until the control rod activates the pressure plate. Measure distance G and check that there is difference of approximately 0.4-0.6mm.
ADJUSTMENT OF IDLING SPEED
In order to correctly perform this operation, we advise you to do it when the engine is hot, connecting an electric revolution counter to the spark plug wire. Use the register A to calibrate the minimum (1000 rpm).

ADJUSTMENT OF GAS CLEARANCE
Whenever the accelerator shows unloaded travel exceeding 3 mm, measured from the edge of the handle, you should adjust it by means of cable gas register.

ADJUSTMENT AIR
From all closed recommend to 1 1/2 turns (B).

CHECK AND ADJUSTMENT OF STEERING GEAR
Periodically check the play in the steering sleeve by moving the fork back and forth as shown in the figure. Whenever you feel play, adjust as described below:
- Remove the handlebar protection
- Unscrew the 2 screws C
- Remove handlebar D
- Loosen nut E
- Loosen the screws G
- Take up the play by means of ring nut F.
- Correct adjustment, in order to not leaving any play, should not cause difficulty or irregularity in turning the handlebar.
- Tighten the nut E
For reassembling proceed in the reverse order.
ADJUSTMENTS

TIGHTENING THE CHAIN

Check the drive chain periodically to ensure longer chain life. Always keep it lubricated and clean from deposited dirt. If play exceeds 20 mm, tighten the chain as follows:

• Loosen nut A
• Adjust lever B
• Adjust the same lever on the opposite side, bringing it to the same position
• Check wheel alignment
• Tighten and block nut A.
ADJUSTMENT OF FRONT SUSPENSION

Fork

- For a more active “quicker” suspension setting, totally unscrew regulation knob B compared to the std. position.
- For a more controlled “slower” suspension setting, preload spring for about 4-5 turns using the adjusting screw A and turning the knob B by 15 clicks from the fully opened position, which is in the middle of the adjustment.
- Rider weight. According to the rider weight, use the following settings:

<table>
<thead>
<tr>
<th>RIDER WEIGHT (kg)</th>
<th>SPRING PRELOAD</th>
</tr>
</thead>
<tbody>
<tr>
<td>weight &gt; 80</td>
<td>+ 10 turns 108 mm</td>
</tr>
<tr>
<td>75&lt;weight &lt;80</td>
<td>+ 5 turns 110 mm</td>
</tr>
<tr>
<td>weight &lt;70</td>
<td>0 112 mm</td>
</tr>
</tbody>
</table>

In the event of any malfunction, contact our authorised customer service network.
ADJUSTMENT OF REAR SHOCK ABSORBER

Adjustment of spring load

- For a more active "quicker" suspension setting, open compression regulation knob A.
- For a more controlled "slower" suspension setting, close compression regulation A.

- Periodically clean the rebound rubber as follow:
  lower/remove rebound rubber using a little screwdriver and blow with compressed air in the spring spacer milling
- Always check the top and bottom bolts are tight.

In the event of any malfunction, contact our authorised customer service network.
INDEX

Troubleshooting
<table>
<thead>
<tr>
<th>PROBLEM</th>
<th>CAUSE</th>
<th>REMEDY</th>
</tr>
</thead>
<tbody>
<tr>
<td>The engine doesn't start</td>
<td>- Fuel system (tubes, fuel tank, valve) is blocked</td>
<td>Clean the system</td>
</tr>
<tr>
<td></td>
<td>- Air filter is very dirty</td>
<td>Proceed as indicated on page 58</td>
</tr>
<tr>
<td></td>
<td>- No current arriving at spark plug</td>
<td>Clean or replace spark plug. If the problem persists, consult one of our Authorized Dealers</td>
</tr>
<tr>
<td></td>
<td>- Engine is flooded</td>
<td>With gas completely open, continue trying to start engine for a few moments. If engine still doesn't start, remove the spark plug and dry it off.</td>
</tr>
<tr>
<td>Engine misfires</td>
<td>- Spark plug has irregular electrode distance</td>
<td>Restore correct distance. See page 59</td>
</tr>
<tr>
<td></td>
<td>- Spark plug is dirty</td>
<td>Clean or replace</td>
</tr>
<tr>
<td></td>
<td>- check mass</td>
<td>Control isolation mass push-button</td>
</tr>
<tr>
<td>Piston knocks</td>
<td>- Carbon deposits inside cylinder or on spark plug</td>
<td>Consult one of our Authorized Dealers</td>
</tr>
<tr>
<td></td>
<td>- Silencer partially obstructed</td>
<td>Consult one of our Authorized Dealers</td>
</tr>
<tr>
<td>Engine overheats and loses power</td>
<td>- Silencer partially obstructed</td>
<td>Consult one of our Authorized Dealers</td>
</tr>
<tr>
<td></td>
<td>- Exhaust clearance partially obstructed</td>
<td>Consult one of our Authorized Dealers</td>
</tr>
<tr>
<td></td>
<td>- Mix too lean</td>
<td>Jet may be partially obstructed</td>
</tr>
<tr>
<td>Weak front brake</td>
<td>- Worn pads, greased, vitrify</td>
<td>Proceed as indicated on page 60</td>
</tr>
<tr>
<td></td>
<td>- Air or moisture in hydraulic circuit</td>
<td>Proceed as indicated on page 54</td>
</tr>
<tr>
<td>Weak rear brake</td>
<td>- Worn pads, greased, vitrify</td>
<td>Proceed as indicated on page 61</td>
</tr>
<tr>
<td></td>
<td>- Air or moisture in hydraulic circuit</td>
<td>Proceed as indicated on page 54</td>
</tr>
</tbody>
</table>
Adjustment of brakes ................................................................. 68
Adjustment of clutch ................................................................. 68
Adjustment of front suspension ................................................. 71
Adjustment of rear shock absorber ............................................. 72
Adjustment of air ........................................................................ 69
Adjustment of gas clearance ...................................................... 69
Adjustment of idling speed ......................................................... 69
Air filter ..................................................................................... 58

Bleeding of brakes ..................................................................... 54
Bleeding of clutch ...................................................................... 55
Brakes: front brake check and replacement ............................. 60
Brakes: rear brake check and replacement ............................... 61
Breaking in ................................................................................ 49

Carburetor ............................................................................... 63
Checks after cleaning ................................................................. 65
Checks and maintenance before and after off-road use .......... 48

Electrical diagram ................................................................. 46
Fueling ..................................................................................... 48
Generator .................................................................................. 59
Instrument panel and controls ............................................... 44
Liquid coolant ........................................................................... 62
Lubricants and liquids .............................................................. 49

Main parts ................................................................................. 44
Maintenance schedule ............................................................. 66
Oil gearbox: check and change .............................................. 52
Oil brake pump ....................................................................... 53
Oil clutch pump ....................................................................... 55
Oil fork: right shaft ................................................................. 56
Oil fork: left shaft ..................................................................... 57

Rear shock absorber leverage ................................................ 64

Silencer ..................................................................................... 62
Spark plug ................................................................................ 59
Startup ....................................................................................... 50
Steering gear: check and adjustment .................................... 69

Technical data ......................................................................... 45
Tightening the chain ................................................................. 70
Troubleshooting ....................................................................... 74

Valve petals .............................................................................. 63
Vehicle identification data: motor and frame identification .... 44